

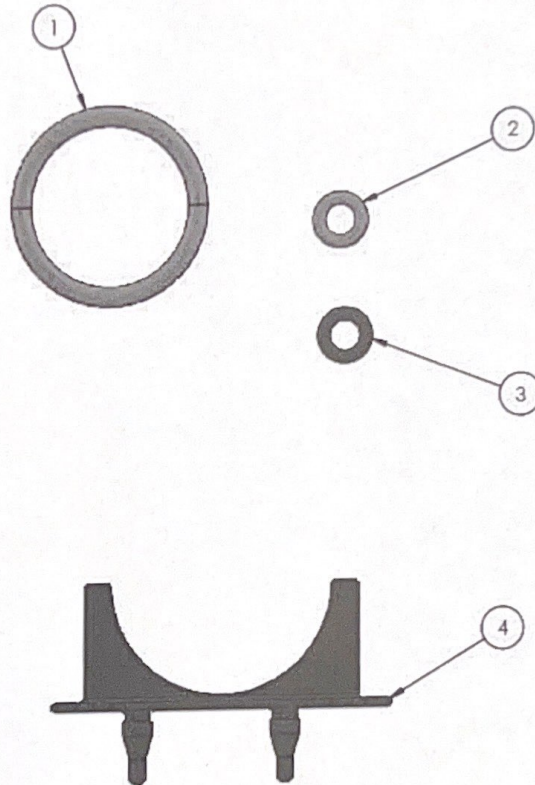
Version #4

(10'000 CYCLES KIT MD400E)

ORDINARY MAINTENANCE

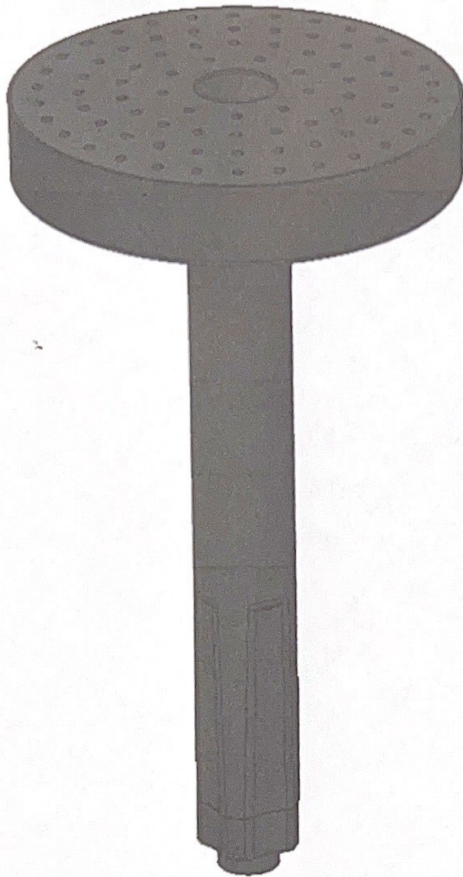
Sealings replacement (10000 Cycles Kit Installation)

Components provided with the kit:



1. 9R0001005 - TOP PISTON O-RING
2. 9RORS2060 - TOP REAR PISTON O-RING
3. 9R0001025 - CHAMBER'S PISTON O-RING
4. 9P0001027 - EJECTOR

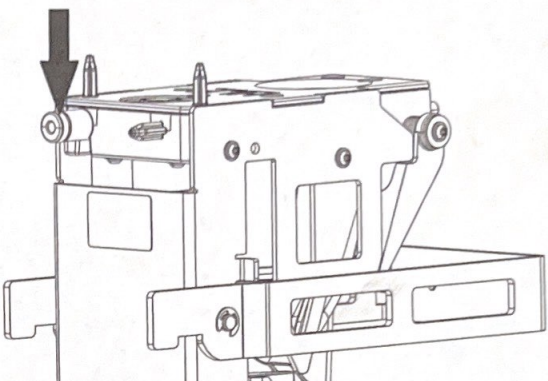
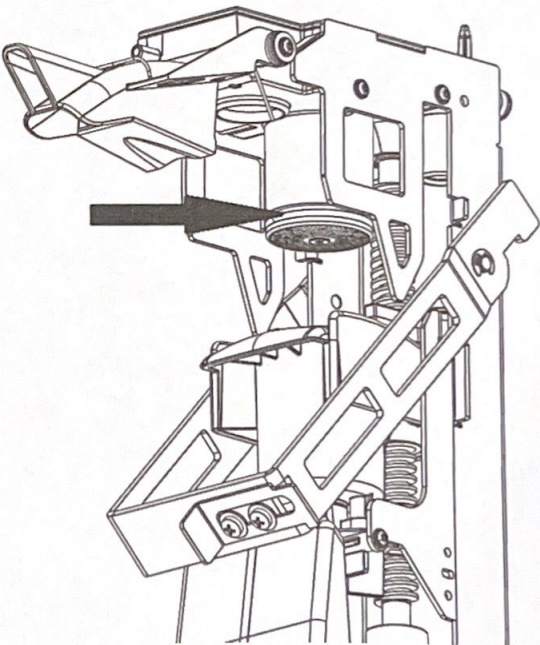
Optional components (not provided and not suggested to be changed after 10'000 drinks):

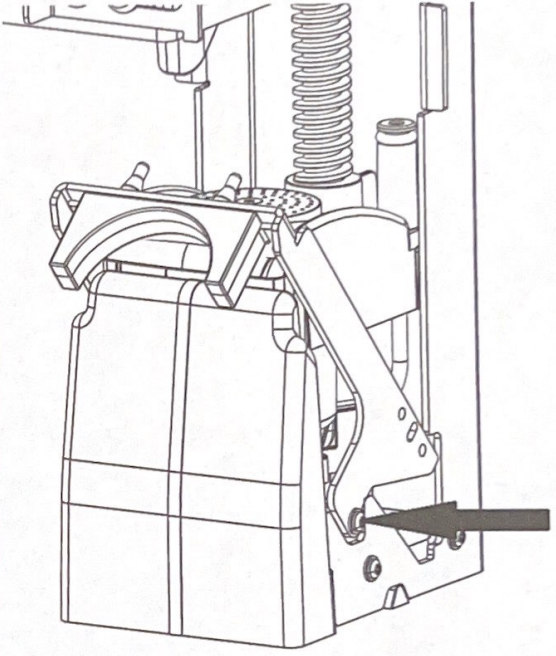


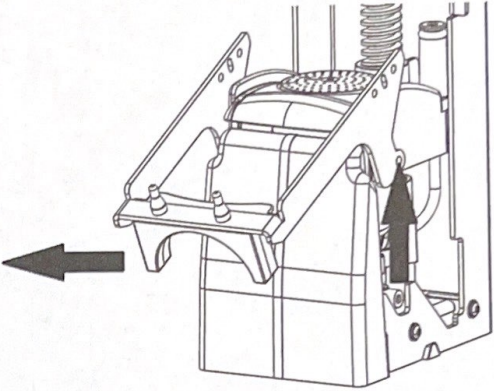
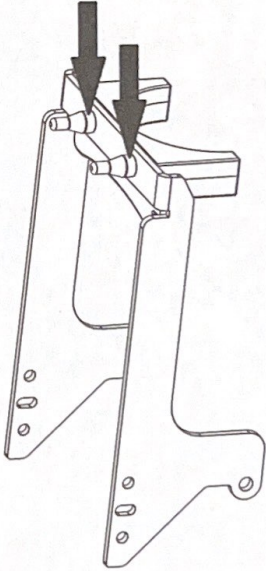
9P0001024 – BOTTOM FILTER

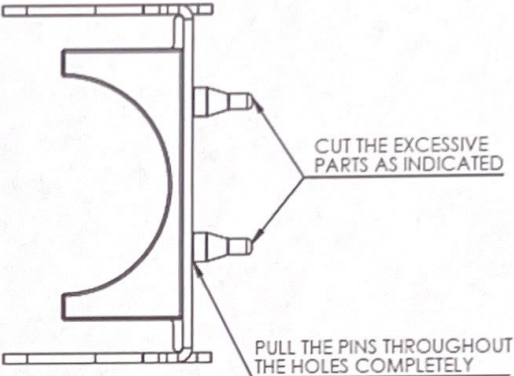


9I0001035 – TOP FILTER

Step	Action	Illustration
1	<p>Remove the o-ring from the top rear piston and change it with the 9RORS2060 (small red o-ring).</p> <p>Apply a slight amount of food grease on the o-ring's entire diameter.</p>	
2	<p>Lift up the coffee chute by rotating it. Pinch the top piston o-rings from the sides and remove it by pulling it down and out.</p> <p>Install the new o-ring 9R0001005 (large red o-ring).</p> <p>Apply a slight amount of food grease on the o-ring's entire diameter.</p>	

Step	Action	Illustration
3	<p data-bbox="394 415 722 569">Rotate the coffee group top gear counterclock-wise by using the coffee group service key, until the ejector reaches the position shown.</p> <p data-bbox="394 600 711 753">Completely unscrew the 2 screws (using a T10 screwdriver) that fixes the ejector metal brackets in place (left and right sides).</p>	

Step	Action	Illustration
4	<p>Pull the handle with the blue lever up.</p> <p>Rotate the ejector assembly counterclockwise (so that the fixing holes of the ejector's brackets pass above the frontal bottom plastic cover) and then pull it outside the coffee group.</p>	
5	<p>Using a cutter, cut the 2 rubber ejector's pins and remove the ejector from the bracket.</p>	

Step	Action	Illustration
6	Install the ejector 9P0001027 as shown.	 <p>CUT THE EXCESSIVE PARTS AS INDICATED</p> <p>PULL THE PINS THROUGHOUT THE HOLES COMPLETELY</p>
7	<p>Before fixing back the ejector assembly, carefully remove the chamber's piston o-ring, using a small flat screwdriver.</p> <p>Pay attention not to scrape the piston with the screwdriver.</p> <p>Install the 9R0001025 (small black o-ring).</p> <p>Apply a slight amount of food grease on the o-ring's entire diameter.</p>	